Ston
Cust Item ID: Customer: Run Start *NR1*
Customer: Run Start *NR1*
ooling: Date: Stop
Stop
Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Run Hours Code Qty Qty Number Stamp
0.00
0.00

110 .

Receive & Inspect for Damage & Mat'l Certs

0.00

110 Packaging

Kaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

SX

13-01-28

NCR:	Yes	/ No				WORK ORDER NON-	CON	NFORM	MANCE / UP	DATE	QA Closed:	Date:	•
MI						DISPOSITION				AGAINST DE			
Vork Order:Part No			Rework Scrap	Skid-tube Crosstube Small Fab			Proc	Water Jet d. Eng. Coor	Engineering Quality				
NCR I	No.					Use-as-is Work Order Update]	Thermoforming Finishing Large Fab Composite		~ 			Other
Root					Descri	iption of work order update	T	nitial	Act	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
oc/Data													
quip/Tooling									i				
perator													
1aterial													
etup													
ther													
rocess						•							
upplier													
raining													
napproved													
						F	AUL	T CATE	GORY				
Landi	ng (Gear				General					-	_	_
	L	Bending				Bend		Grain			Ovalized	<u> </u>	Pressure/Forced
		Centre No	t Concer	ntric to	o/s	BOM/Route	L	Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
		Crushed/0	Crimped.			Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance		Part Moved		_
		Heat Trea	t			Countersink		Mislabe	led		Positioned V	Vrong	_
		Inspection	n Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge	Other
		Ripples in	Bend			Drill Holes		Offset			_		
		Torque W	aves in E	xtrusio	,	Drawing		Out of (Calibration		-		
		Turning Se	equence			Finish		Out of S	Sequence		•		
	Wave/Twist in Tube			oe .	Γ	Folio		Outside Dimensions					

DQA:

Date: ___

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Work Orde December-19-12				*92	1638	*							Page 2
Revision ID:	D2071 Cable Assem	bly		Accept	*	1900	040	100)*	Setup	Start Stop	*N:	S1* S2*
	12/19/12	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*			Cust Item I Customer:	D:			_	G		
Approvals:	Process Pl	lan:	Date:	Tooling:		Da	ate:			Run	Start	*N	R1*
	QC:		Date:	SPC (Y/N):		Da	ate:				Stop	*N	R2*
Sequence ID/ Work Center II 120 *170* QC Quality Control 130 *170* Packaging Packaging)	Operation Description QC6- Inspect dimensions Memo Identify as per dwg & St			15 15 2-1, 29	Tool ID	Tool#	Plan Code	Accept Qty	Regulation	•	Reject Number	Insp. Stamp
140 *140* QC Quality Control		QC21- Final Inspection Memo	- Work Order Release	0.00							<u>13/</u>	1/3	1. H)

1/10/30

NCR.	Yes	1	Nο

DQA: Date:

NCR: Y	'es	/ No				WORK ORDER NON-	COr	NFORIN	MANCE / UPL	DAIL	QA Closed:	Date:	€	
Work Orde	· r ·					DISPOSITION		AGAINST DEPARTMENT/PROCESS						
Part No.						Rework Scrap	Skid-tube Crosstube Machining Small Fab			4	Water Jet	Engineering Quality		
NCR No.			Use-as-is Work Order Update	Use-as-is Thermoforming Work Order Update Large Fab			Finishing Composite	Rec/Stor	e/Packaging Supplier	Other				
Root					Descr	iption of work order update		nitial	Act	ion	Sign &			
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector	
oc/Data														
quip/Tooling														
perator							1							
1aterial														
etup														
ther														
rocess														
upplier														
raining														
napproved														
							AUL	T CATE	GORY					
Landii		1				General	_				1		- -,	
		Bending				Bend		Grain			Ovalized	_	Pressure/Forced	
		Centre No	t Concer	ntric to	o/s	BOM/Route	_	Hardwa	re		Over/Under	tolerance	Temperature/Cure	
		Cracks			L	Broken/Damaged	_	4	on Incomplete		Part Incorred	 	Weld	
		Crushed/0	Crimped,			Burrs		4	ions Incomplete/l	Jnclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
		Cuffs				Contamination		Mainte		<u></u>	Part Moved			
		Heat Trea	t			Countersink		Mislabe	eled		Positioned V	Vrong		
		Inspection	n Strip in	Tube		Cut Too Short	L	Misread	t		Power Loss/	Surge	Other	
	Ripples in Bend Drill Holes				Offset									
		Torque W	aves in E	xtrusio	n [Drawing	L	Out of 0	Calibration					
		Turning So	equence			Finish		Out of S	Sequence			20.		
	Wave/Twist in Tube			e		Folio		Outside	Dimensions					

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Picklist Print

*December-19-12 1:30:14 PM

Work Order ID:

94638

Parent Item:

D2071

Parent Item Name:

Cable Assembly

Start Date: 12/19/12

Required Date: 1/11/13

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP: D04.11.26Reformat; Revised Step 2KJ/JLM

IPP: E06.04.05Revised Step 1

KJ/JLM

IPP Rev:F 08-12-15 rev.D as per dwg (ECN08-85p) DD VERF:EC IPP REV:G 11.01.19 AS PER DWG REV.E DD VERF:EC IPP REV:H 11.02.18 AS PER DWG REV.F DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
09-9400-69		Purchased	No			110	Each	0.0000	1	_6	2X	~ \ '	- O.
CABLE ASSEMBLY										-86	1	-0/-	28

Page 1

											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-C	100	VFOR	MANCE / UPDA			.	
						T					QA Closed:	Date:	
Manie Ond					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Work Ord	er. -					Rework	1		Skid-tube	Crosstube		Water Jet	Engineering
Part No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality	
rait No.				Use-as-is	1 1		noforming	Finishing		re/Packaging	Other		
NCR I	No.					Work Order Update	1		~ 	Composite	•	Supplier	
	-					<u> </u>	1					<u> </u>	· · · · · · · · · · · · · · · · · · ·
Root					Descri	ption of work order update		Initial	Action	n	Sign &		
Cause		Date	Step	Qty	or Non-conformance			nief Eng	Descript	tion	Date	Verification	QC Inspector
Doc/Data	Ш												
Equip/Tooling	oling												
Operator	rator												
Material	Ш												
Setup	Ш												
Other	\vdash												
Process	Н								-				,
Supplier	Н												
Training	H												
Unapproved	<u>l</u>		l		l		<u> </u>	T CATE	COBA				<u> </u>
FAULT CATEGORY Landing Gear General													
		Bending				Bend	Γ	Grain			Ovalized		Pressure/Forced
Centre Not Concentric to O/S			BOM/Route		Hardwa	ire		Over/Under	tolerance	Temperature/Cure			
					Broken/Damaged		4	ion Incomplete	—	Part Incorre	<u> </u>	Weld	
	\vdash	Crushed/	Crimped.			Burrs	\vdash	4	ions Incomplete/Unc		Part Lost/Mi	-	Wrong Stock Pulled
	-	Cuffs	,			Contamination		Mainte	·	-	Part Moved		.
	П	Heat Trea	nt			Countersink		Mislabe	eled		Positioned V	Vrong	

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

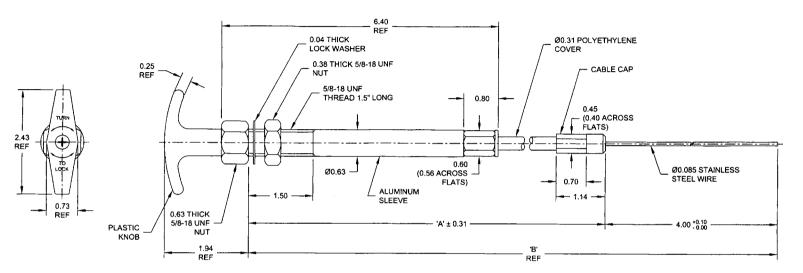
Drawing

Finish

Folio

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SPECIFICATION CONTROL DRAWING



С

В

PUSH-PULL CONTROL, TURN TO LOCK, CABLE

DART P/N	LENGTH 'A'	LENGTH 'B' (LENGTH 'A' + 4.00)	SUPPLIER	SUPPLIER P/N	WEIGHT (lbs)
D2071	32.00	36	WESCON	09-9400-69	0.63
D2071-3	38.00	42	WESCON	09-9400-68	0.68
D2071-5	36.00	40.00		09-9400-74	0.65

			DART AEROSPACE LTD					
DESIGN		CB	DADT AFROSE	ACE	LTD			
REV.	EV. DESCRIPTION				DATE			
Α	ADD C	ABLE CRAFT		97.05.08				
В	CHANG	GE TO DANCE	-	06.03.10				
С	RE-DR	AWN		СВ	06.10.18			
D	ADDE!	P/N D2071-3	ABLE REQUIRED FOR	мв	08.12.04			
E	CHG T	O WESCON P	MB	11.01.17				
F		ED WESCON	мв	11.02,03				
G	ADDE	-5 (REF PAR	AJS	12.03.26				
	1005	S (DEE DAD	10.100	1 4 10				

DESIGN	CB	」 DARIAE	ROSPA	CEL	שו
DRAWN	AJS		RY, ONTARIO		
CHECKED	-4	DRAWING NO.			REV. G
MFG. APPR.	W	D2071		SHE	ET 1 OF 1
APPROVED	1491	TITLE			SCALE
- DE APPR	de	CABLE		*	NTS
		COOVERAL OF			

D

С

В

NOTES: 1) MATERIAL: N/A 2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: PER QSI.044 6.1 (FINE POINT-MARKER)7) WEIGHT: PER TABLE

12.03.26

Page:

Packing Slip: 349942

From: WESCON

2533 S. WEST ST. (CONTROLS) 2810 S. WEST ST. (PLASTICS)

WICHITA KS 67217 (316) 942-7266

Bill To: 41976 DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA

Ship To: (1) DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA

Order Contact:

Ship Via Order # PO18721 / FEDX CHG ACCT# 01/23/13 C320177 U/M Oty Ordered Oty To Pack Line/Rel $\checkmark_{15.000}$ 15.000 1 09-9400-69 CONTROL REV-1/CR-G C/I: D2071

> FEDX CHG ACCT# 15179324-0 ACCOUNTING TO EMAIL INVOICES TO: rmolnar@dartaero.com

SP 13-01-28.

1 51" MM bx 13#

Country of Origin For The Goods Listed: UNITED STATES OF AMERICA WESCON CONTROLS 2533 West Street South Wichita, KS 67217 (316) 942-7266

CERTIFICATE OF CONFORMANCE

在一直

Cı	istomer:	Dart Aerospace
Ct	istomer Part Number:	D2071
Сι	istomer Revision:	G
W	escon Part Number:	09-9400-69
W	escon Revision:	1
Ite	m Description:	Control
Qı	antity:	15
Sh	ip Date:	1-23-13
Ρι	rchase Order Number:	PO18721
Lo	t Number:	320177-001

I certify that the items listed above have been inspected and tested, and conform to all specifications and requirements detailed in the contract or purchase order, and that inspection and test records are available on file.

Title: Inspector

Date: 1/17/2013

Revised: 10/1/2012

WESCON INVOICE NO. 4236845 2533 S. WEST ST. (CONTROLS) PAGE 1 2810 S. WEST ST. (PLASTICS) DATE 01/23/13 WICHITA KS 67217 SALESMAN (316) 942-7266 REGULAR INVOICE Tax ID: P.O. Box 7710 Wichita, Kansas 67277-7710 41976 Tax ID: 1 DART AEROSPACE LTD. DART AEROSPACE LTD. 1270 ABERDEEN STREET 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7 CANADA CANADA T 0 ORDER# P.O. NUMBER -PKGS PPD WEIGHT SHIP VIA TERMS C320177 PO18721 1 13.00 FEDX CHG ACCT# NET 30 DAYS LINE / REL **OTY. ORDERED** QTY. SHIPPED OTY. BACK ORDERED UNIT PRICE EXTENDED PRICE 15,000 15.000 .000 20.38000 305.70 CI: D2071 Item: D2071 Description: 09-9400-69 CONTROL REV-1/CR-G U/M: EA Date Shipped: 01/23/13 FEDX CHG ACCT# 15179324-0 ACCOUNTING TO EMAIL INVOICES TO: rmolnar@dartaero.com 349943 PAYABLE IN U.S. FUNDS Country of Origin For The Goods Listed: UNITED STATES OF AMERICA 305.70 SALES AMOUNT A REGISTERED ISO 9001 COMPANY 0.00 ***** NOTE: NEW REMIT TO ***** MISC. CHG. 0.00 P.O. BOX 677725 DALLAS, TX. 75267-7725 **FREIGHT** 0.00 SALES TAX 0.00

305.70

TOTAL

1



ACI-067209930475970

Commercial Invoice

Ult Dest. Purpose of Shipment Curr Invoice Number USD CA Bill T/C Export Dt C.I. References Pkgs 1 1517-9324-0 1/23/2013 HD BOX Consignee: Shipper: DART AEROSPACE LTD. SHIPPING DART AEROSPACE LTD. WESCON 1270 ABERDEEN STREET 2533 S WEST ST HAWKESBURY WICHITA ON K6A1K7 CA (316) 942-7266 KS 67217 US (316) 942-7266 ID/EIN: ID/EIN:320014390 Importer DART AEROSPACE LTD. FedEx Ground's Broker DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A1K7 CA (316) 942-7266 ID/EIN: Marks/Nbrs: Cntry MFG:US Net Wgt: 0.00 lbs Part Nbr:

Unit Qty: 15.00 EA Unit Value: 20.380000 Commodity Value: 305.70 HS Code: Desc: CONTROLS

Total Shipment Weight: 13

These commodities, technology, or software were exported from the United States in accordance with the Export Administration Regulations.

Diversion contrary to United States law is prohibited.

Total Commodity Value: 305.70

Terms of Sale: FCA/FOB Freight:

0.00 Insurance: 0.00 0.00 Others:

Total Invoice Value: 305.70

Comments:

1) 2)

3)

Tracking Numbers: 067209930475970

I declare all information in this invoice to be true and correct.

Signature of shipper: SHIPPING

1/23/2013

Carrier Code: FDEG

INTERNATIONAL

145894822

FedEx Ground OP-089 6/07



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18721

Purchase Order Date 1/4/2013 PO Print Date 1/4/2013

Page Number 1 of 1

Order From:

VU-WES001

WESCON PRODUCTS COMPANY 2533 SOTH WEST STREET PO BOX 7710

WICHITA, KANSAS 67277

Contact Name

316-942-7266 Vendor Phone

Vendor Fax

316 942 5114

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Net 30 USD

Brigitte Golden

10127-2607

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference Revision ID

09-9400-6

Description/ Mfg ID

Req Date/

Req Qty/ Taxable Unit of Measure

Ship Method

Unit Price

Extended Price

Vendor Part Number

CABLE ASSEMBLY

2/1/2013

15.00 Each

FedEx PI collect

\$20.3800

\$305.70

Special Inst:

As per DWG: D2071 Rev: G

Yes

B94638

PO Total:

\$305.70

683-01-28

2 Change Nbr:

Change Date: 1/4/2013

No substitution or deviation without consent.

Certificate of Conformity Certification required 7

or Material NO

Brigitte Golden

From:

Ray Kramer < ray.kramer@wesconproducts.com>

Sent:

Friday, January 04, 2013 2:15 PM

To:

'Brigitte Golden'

Subject:

RE: New PO18721 From Dart

Confirmed. Thank you.

Ray Kramer

Wescon Controls

Sales Coordinator

(316) 239-3241 phone

(316) 942-5114 Fax

ray.kramer@wesconproducts.com

From: Brightte Golden [mailto:bgolden@dartaero.com]

Sent: Friday, January 04, 2013 1:04 PM

To: Ray Kramer

Cc: clavoie@dartaero.com

Subject: RE: New PO18721 From Dart

Here is the revision!!

From: Ray Kramer [mailto:ray.kramer@wesconproducts.com]

Sent: Friday, January 04, 2013 1:59 PM

To: 'Brigitte Golden'

Subject: RE: New PO18721 From Dart

Brigitte,

Please update P.O. 18721 to our minimum order of 13 pieces at \$20.38 each. The lead time is 4 weeks.

Please resend.

Ray Kramer

Wescon Controls

Sales Coordinator

(316) 239-3241 phone

(316) 942-5114 Fax

ray.kranher@wesconproducts.com

From: Brigitte Golden [mailto:bgolden@dartaero.com]

Sent: Friday, January 04, 2013 12:51 PM

To: Ray Kramer

Cc: clavoid@dartaero.com

Subject: New PO18721 From Dart

Good Day Ray!!